

2023 Sustainability Report



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Introduction

Our Commitment

Guided by our vision, "Value Creation for All" and the three strategic pillars of "Safety, Flawless Customer Experience, and Advantaged Cost Position", Anchor Glass Container Corporation ("Anchor" or the "Company") is committed to forging a better future for all by adhering to four sustainable development principles: Creating Value from All Directions; Being Customer-Oriented; Human Capital Management; and Social and Corporate Responsibility. A better future requires a collective and uniform approach, the "One Anchor" approach, an approach that leverages our strength in togetherness, efficiency in standardized methodologies, and the collective knowledge of our experiences. Along the way, Anchor is committed to assessing and addressing concerns directly affecting the Company's operations insofar as they impact climate change and resource depletion. With the support of "One Anchor" and with our sustainable development principles guiding us, the Company will manage greenhouse gas emissions, and propel efficiencies throughout our operations, equipment, people, and supply chain. The Company recognizes it must integrate social and environmental issues into the decision-making process in all facets of its operations to achieve the necessary scale of response and materialize a better future for all.

Our History

Anchor Glass Container Corporation ("Anchor" or the "Company") designs, manufactures, and supplies over 5 billion glass containers on an annual basis to the most iconic and recognizable consumer packaging brands in the beer, food, beverage, and spirits industries in North America. It offers primarily flint and amber glass containers. The company, which was founded in 1983, is headquartered in Tampa, Florida and employs approximately 1,600 people, with six manufacturing facilities located in Shakopee, Minnesota; Henryetta, Oklahoma; Lawrenceburg, Indiana; Elmira, New York; Warner Robins, Georgia; and Jacksonville, Florida, as well as a mold design office in Zanesville, Ohio.



Anchor's facilities serve as vital economic engines for the communities in which they operate, providing stable employment and fostering local growth. By creating hundreds of jobs each, they support families and contribute to the economic vitality of the region. These plants also drive local economies through

partnerships with nearby businesses and investments in infrastructure, helping to build stronger, more resilient communities. Our presence in these areas underscores our commitment to being a responsible corporate citizen, deeply integrated into the fabric of each community.

Anchor is privately owned by CVC Capital Partners (CVC), a leading global alternative investment manager focused on private equity, secondaries, and credit with a global network and more than 170 billion euros of assets under management. CVC is represented on the Company's Board of Directors, and has been a critical partner in Anchor's growth and development. CVC has a repeatable approach to value creation, partnering with the Company's leadership and management teams to drive operational efficiency and reinvest for Company growth. At CVC, sustainability is embedded in its investments and within its corporate DNA. CVC believes the management



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of environmental, social, and governance matters is a critical part of ensuring the long-term success of its portfolio companies and its own business.

Why We Choose Glass

Glass is widely accepted as a safer packaging alternative to plastic. The National Institute of Health has conducted numerous studies on the ingestion of plastic microparticles and their resulting health effects. In contrast, glass is an ideal material for a circular economy and the healthiest option for preserving food and beverages without altering their original properties. Glass is made from all natural materials: sand, soda ash, limestone, and often recycled glass (also



known in the glass industry as cullet). Glass's non-porous and impermeable nature ensures no reaction with its contents, eliminating the risk of harmful



chemicals migrating into food or drinks that are packaged in glass. Indeed, an independent research study conducted in 13 European countries concluded that most consumers prefer glass due to its health benefits and recyclability (European Container Glass Federation, 2022).

In addition to its inherent health benefits, glass boasts remarkable recyclability benefits as well. All glass containers produced by Anchor can be recycled, processed, and reused in glass furnaces. This continuous recycling loop helps conserve resources and reduce waste, as recycled glass maintains its quality throughout countless cycles. By closing the loop on glass production, Anchor

supports a more sustainable approach to packaging, significantly minimizing environmental impact.

Anchor is an active member of the Glass Packaging Institute (GPI), the trade association representing the North American glass container industry. On behalf of glass container manufacturers and their supply chain partners, GPI promotes glass as the optimal packaging choice, advances environmental and recycling policies, advocates industry standards, and educates packaging professionals.

In the fall of 2023, we proudly joined the Glass Recycling Coalition (GRC), reflecting our deep commitment to sustainability. GRC is dedicated to increasing glass recycling rates and promoting circular economy practices. By partnering with industry leaders through GRC, we advocate for more robust glass recycling programs and contribute to a circular economy. This collaboration and our support of GPI underscores our dedication to reducing environmental impacts, supporting sustainable practices in glass packaging, and providing for future environmentally responsible and health-conscious consumers.



Vision

"VALUE CREATION FOR ALL USING GLASS BOTTLES AS THE CURRENCY," simply means that food, clothing, shelter, and education are forms of value we provide for the communities that utilize glass bottles as their preferred packaging solution and for our Anchor community through employment.

Values

Guided by our principles. Anchored by our values.

INTEGRITY, TEAMWORK, CONTINUOUS IMPROVEMENT, ACCOUNTABILITY, AND OWNERSHIP

Every day we do the right thing, even when no one is looking. We treat others with dignity and respect, act with humility, and have a constant commitment to doing things better for our customers, employees, investors, and community. We do what we say and will always meet our commitments. We think and act as though this is our own business, to put Anchor's interests ahead of individual and department interests.





Sustainable Development

Anchor's Sustainable Development Principles

Creating Value from All Directions, Being Customer-Oriented, Human Capital Management, Social and Corporate Responsibility.



Anchor is committed to accomplishing its sustainability goals through the execution of its strategic vision, guided by its foundational values, and sustainable development principles to ensure all aspects of the business's internal and external impacts are accounted for.

United Nations Sustainable Development Goals

Committed to our own internal sustainable development principles, Anchor is dedicated to contributing to the collective work of continuous improvement for global sustainable development outlined in the United Nations Sustainable Development Goals (SDGs). The solutions necessary to build a better future depend on the interconnectedness of economic, social, and environmental solutions, and the Company is committed to aligning our business practices with key SDGs that integrate the strongest with our own values and unique position.



Our focus is on Goals 5: Gender Equality, 6: Clean Water and Sanitation, 7: Affordable and Clean Energy, 8: Decent Work and Economic Growth, 12: Responsible Consumption and Production, 13: Climate Action, and 17: Partnerships for the Goals. They are representative of aspects of the Company's business where we believe our actions can make a meaningful difference. Through our commitment to these SDGs Anchor aims to play a role in advancing global sustainable development, creating a positive impact on people, the planet, and prosperity.



- Goal 5: Gender Equality
 - The Company is committed to fostering a workplace that promotes gender equality. We aim to create a diverse and inclusive environment, providing equal opportunities for all employees.
 - Anchor is proud to have partnered for the past two years with a national nonprofit organization, Dress for Success, and its Tampa Bay chapter, to support their mission to empower women to achieve economic independence by providing a network of support, professional attire, and development tools to help women thrive in work and in life.
- Goal 6: Clean Water and Sanitation
 - o Water management is a critical aspect of our sustainability

strategy. We strive to use water efficiently in our manufacturing processes and are dedicated to ensuring clean water access in the communities where we operate. Anchor uses water primarily as a cooling agent in the manufacturing process. All Anchor manufacturing facilities are



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subject to wastewater and stormwater management permitting requirements. Periodic sampling and laboratory testing is conducted to determine compliance with permit requirements.



- In 2023, Anchor's Jacksonville Plant received the Jacksonville Electric Authority's Environmental Stewardship Award for achieving 100% compliance with its Industrial Pretreatment Permit for five consecutive years.
- Goal 7: Affordable and Clean Energy
 - As part of our commitment to reducing our carbon footprint, Anchor is exploring opportunities to increase the use of renewable energy in our operations, contributing to the global transition toward affordable and clean energy.
- Goal 8: Decent Work and Economic Growth
 - Our sustainable development principles, including Human Capital Management, underline our commitment to providing decent work conditions, fostering continuous improvement, and contributing to economic growth in the regions in which we operate.
 - Safety is one of the three strategic pillars of Anchor's vision. In 2023, Anchor expanded its safety program to include additional leadership staff to support the plant EHS Managers and build a more robust safety program. All plants have joint safety committees consisting of both union and management members. Also in 2023, a quarterly safety award program was implemented and has fostered a successful One Anchor safety culture throughout the organization.
 - The Injury and Illness Rate (IRR) is a standardized metric that measures the number of OSHA recordable cases per 200,000 employee hours. The DART rate measures the number of cases in which employees had days away from work, restrictions, or transfer to other tasks. Anchor's IRR has decreased 23% from 2020 to 2023. The DART rate decreased 29% in this time period.
 - Anchor's production employees utilize collective bargaining agreements to negotiate wages, benefits, and working conditions.
 Plant leadership works closely with union leadership to ensure adherence to the terms of these agreements.
- <u>Goal 12: Responsible Consumption and Production</u>
 - Anchor actively promotes responsible consumption and production by recycling glass internally and sourcing recycled glass externally. Our goal is to reduce the environmental impact of our products through sustainable practices.
 - Anchor's recent membership with the GRC further demonstrates our commitment to responsible consumption and production. Through this partnership, we advocate for increased glass recycling efficiency and rates nationally.



- Goal 13: Climate Action
 - Anchor acknowledges the urgent need for climate action. Our climate change strategy focuses on sustainable development principles, continuous improvement, and leveraging evolving glass technologies to reduce energy usage and greenhouse gas emissions.
- Goal 17: Partnerships for the Goals
 - Achieving sustainable development requires collaboration. Anchor is committed to forming partnerships with key industry trade groups like GPI and GRC, customers, and other stakeholders to collectively address sustainability challenges and contribute to achieving the SDGs.
 - In November 2023, we achieved a Gold Medal and were positioned in the above the 5th percentile of global glass manufacturers,



showcasing our excellence in environmental and social performance. Our facilities are food safety certified, with comprehensive annual audits ensuring rigorous compliance. This recognition not only highlights our commitment to sustainable practices but also aligns with our goal of collaborating with industry partners to ensure their supply of glass packaging is of the highest quality.

GOLD 2023 ecovadis Sustainability Rating

Material Topics

Anchor, with the guidance of the Sustainability Accounting Standard Board (SASB), the Global Reporting Initiative (GRI), and the Anchor materiality and risk assessment processes, has identified five key environmental and social metric focus areas applicable to its operations:

- Energy Consumption
- Air Emissions



- Water Management
- Sustainable Procurement
- Waste Management

The following report shows the key indicators for the organization and compares them to the previous years. This report covers the period between January 1, 2023 to December 31, 2023. For 2021 and 2022 data, considerable accounting and calculation improvements were implemented and may show considerable increases or decreases when compared to other years. This is due to the potential for over or under reporting possible in the previous methodologies.





Energy Consumption



*Consumption for all locations under the Company's control, includes permanent operational reductions in Zanesville, Streator, and Warner Robins occurring between 2016 and 2018.

	2021	2022	2023	Change %
Total energy consumption in GWh	2,151	2,284	2,084	-8.8%
-Electric	440	466	412	-11.6%
-Natural gas	1,711	1,818	1,678	-7.7%
Renewable Energy*	98	107	103	-3.7%
Energy intensity factor Scope 1 and 2 in MWh/MT melted	1.97	2.08	2.08	0.0%
*Current composition of grids electricity is sourced from.				

In 2023, Anchor consumed a total of 2,089,358,006 KWH of energy.

- 411,695,000 KWH of energy was from purchased electricity representing 20% of the company's total energy usage.
- 1,677,663,006 KWH of energy was from purchased natural gas representing 80% of the company's total energy usage.
- An increase in efficiency of MWh/MT melted was achieved but is not detected in the table above because of the order of magnitude used to report.
- In 2023 no additional known renewable resources were being used to generate electricity for the company beyond those that currently are incorporated into the various grids that supply the company's six facilities across the country. The renewable electricity composition of the suppling grids saw an increase in the reporting year to 25%, a 2% increase from the previous year.
 - Anchor is exploring and investigating opportunities to expand its use and procurement of renewable energy through partnerships and virtual power purchase agreements.



Air Emissions

	2021	2022	2023	Change %
Total Greenhouse Gas Emissions in metric ton (MT) CO2e	1,180,062	1,045,576	932,628	-10.8%
-Scope 1 (heat and process emissions)	433,328	461,040	417,110	-9.5%
-Scope 2 (electricity)	166,945	171,797	147,366	-14.2%
-Scope 3	579,789	412,739	368,153	-10.8%
Greenhouse gas intensity factor MT CO2e/MT melted	1.08	0.95	0.93	-2.1%

Green House Gases

The data for 2023 is impacted by the downsizing of one of Anchor's facilities that occurred in late 2022. Additionally, a national slowdown of demand in the market for glass containers impacted overall metrics but there was a noticeable increase in efficiency regarding the greenhouse gas intensity factor. A similar efficiency increase was noticed in the energy efficiency metric described in the previous section of this report.

During 2023, Anchor continued to use the calculation methods developed in 2022, when Anchor underwent its most accurate and comprehensive carbon footprint inventory covering 2021 activities with the leadership of Anchor's owner CVC Capital Partners and the guidance of Schneider Electric. Scope 2 emissions are calculated using a location-based method, reflecting the average emissions intensity of the grids where energy consumption occurs. A full inventory including upstream and downstream impacts within Anchor's scope 3 emissions was performed for the first time based on financial spend. Within these Scope 3 emissions is where the largest amount of previously unaccounted for activities was found. As Anchor's systems continue to mature and improve, those details will be shared in future reports along with the resulting findings.

Anchor's climate change strategy uses sustainable development principles and goals to continuously improve every aspect of the business to reduce Anchor's energy usage and resulting GHG emissions. Where appropriate, Anchor will leverage the ongoing evolution and improvement of glass technologies to reduce GHG emissions consistent with Company policies and guidelines.



Air Emissions SO2, NOx, PM	2021	2022	2023	Change %
-SO2 Kg/ MT melted	0.72	0.66	0.66	-0.5%
-NOx Kg/MT melted	1.81	1.57	1.50	-4.5%
-PM Kg/MT melted	0.31	0.31	0.30	-1.6%
-Facility Coverage	83%	100%	100%	0.0%

Sulfur Dioxide, Nitrogen Oxides, and Particulate Matter

As part of Anchor's commitment to transparency and environmental stewardship related to air emissions, Anchor is providing data on additional air emissions, specifically sulfur dioxide (SO2), nitrogen oxide (NOx), and particulate matter (PM), measured in kilograms per metric ton of glass melted.

As reflected in this data, the Company has successfully implemented at two of its facilities cutting-edge ceramic catalytic filters, significantly reducing emissions of these pollutants. These complex filters exemplify our actions to enhance air quality and minimize our environmental impact. The filters effectively remove emissions from the flue gases leaving the facilities and produce filter dust that must be managed effectively as hazardous waste. More details describing the challenges and success of this new hazardous waste stream are provided in the Waste Management section of this report.

Furthermore, as of 2021, all Anchor facilities have integrated continuous air emission monitoring capabilities, ensuring real-time tracking of emissions, and making it possible to share emission data here for the first time. This technological advancement underscores our commitment to operational excellence and regulatory compliance, and empowers us to proactively address and mitigate air emissions, fostering a healthier environment for the communities in which we operate. Through transparent reporting and ongoing investments in emission reduction technologies, we can contribute to a sustainable and better future.





Water Management

	2021	2022	2023	Change %
Water withdrawal in m3	1,175,208	997,255	910,284	-8.72%
Water withdrawal intensity factor m3/ MT melted	1.07	0.91	0.91	-0.26%

Water scarcity affects every continent, and more than 1.2 billion people lack access to clean drinking water. Water scarcity involves water stress, water shortage or deficits, and water crisis.

Water scarcity and shortages can be caused by climate change, such as altered weather patterns including droughts or floods, increased pollution, and increased human demand and overuse of water.

A notable achievement in our water management efforts is an 8.72% reduction in water withdrawals from 2022 to 2023. This is the third consecutive year since 2020 that overall water withdrawals have decreased, which is a testament to our commitment to sustainable water practices and signifies progress in our ongoing efforts to enhance water efficiency. Through the implementation of basic reporting and monitoring practices we can contribute to better water management. This accomplishment reflects our dedication to manufacturing in the most efficient means possible, aligning with our broader sustainability goals, and reinforcing our commitment to being responsible stewards of the Earth's resources in the regions where we operate.

An initial water risk assessment was conducted and reported in the 2020 Sustainability Report to baseline the current state of our six manufacturing facilities using the World Resource Institute's Aqueduct Water Risk Atlas. Each year the same tool is used to conduct the analysis. Significant changes were observed in the most recent analysis, showing that aquifer stress is increasing, and not enough replenishing weather events are occurring. The most significant changes occurred at three facilities that were previously considered low or medium risk that now are all considered medium-high risk. No facility is located in an extremely high-risk watershed. The Jacksonville, Florida facility is in a somewhat high-risk watershed. The Henryetta, Oklahoma facility is mediumhigh risk, the three facilities in Warner Robins, Georgia, Lawrenceburg, Indiana and Elmira, New York are all medium-high risk. Two of the three facilities are newly rated as medium-high, only Lawrenceburg's rating didn't increase in the latest assessment. Currently, only the Shakopee, Minnesota facility is operating water wells (in this case, two) that impact the local watershed rated lowmedium risk, which is higher than previous assessments.



Sustainable Procurement

Sustainable Procurement: Management System Indicators	2020	2021	2022	2023
-Introduction to Sustainable Procurement Training Completion		83%	89%	100%
-Sustainable Procurement Policy Sign Off				86%
-Category III Supplier Audits	50%	91%	22%	100%
-Category III Suppliers with Corporate Social Responsibility completion		28%	47%	100%

Anchor's commitment to sustainability extends throughout our value chain. By prioritizing sustainable sourcing practices, we not only safeguard the availability and quality of our raw materials but also reinforce our role as responsible corporate stewards, aligning our business operations with a broader commitment to environmental conservation and social responsibility.

Supplier Audits

Throughout the 2023 calendar year significant advancements in sustainable procurement practices materialized, particularly with our Category III suppliers, who supply our most critical materials and are of top interest to the program's success. Our Category III suppliers include key suppliers of sand, limestone, soda ash, and external recycled glass (cullet), which are the most used ingredients and inputs to the container glass making process. These suppliers play a vital role in our operations, and for the first time, 100% of all Category III suppliers have undergone thorough audits and have successfully completed our Corporate Social Responsibility (CSR) code of conduct. This milestone enhances the resilience and transparency of our supply chain, contributing to improved risk management and reinforcing our dedication to ethical sourcing.

Moreover, our sustainable procurement efforts have been further bolstered by the release of an updated sustainability procurement policy. This policy now comprehensively covers all major Environmental, Social, and Governance (ESG) aspects, ensuring that our suppliers align with responsible business practices. The most critical of our procurement employees, a team of seven individuals, have completed the sign-off process for this policy, underscoring the widespread acknowledgment and adoption of sustainable procurement practices within our organization. Another result of advancements in this program is the considerable increase in total diversity spend between 2022 and 2023 across the supply chain. This performance indicator is now reported and reviewed internally on, at minimum, a quarterly basis and shared with key stakeholders.



Glass Recycling

Material consumption: recycled glass	2021	2022	2023	Change %
-Total used glass, flint	26%	22%	25%	12%
-Post-consumer used glass, flint	9%	8%	8%	0%
-Total used glass, amber	36%	44%	43%	-2%
-Post-consumer used glass, amber	18%	22%	26%	15%

Every day our six facilities across the United States continuously recycle glass internally, and source recycled glass from post-consumer use from our Category III suppliers. Even with these practices in place, access to high-quality cullet (recycled glass) in the United States is a challenge not only to Anchor but to the glass industry as a whole. According to the U.S. Environmental Protection Agency, in 2019 only 33.1% of all food and beverage glass containers were recycled. Recycled glass can be substituted for up to 95% of raw material. By increasing the use of cullet in our batches the opportunity to use less energy and raw materials can considerably reduce the total emissions released by our facilities, activities, and supply chains.

Increasing glass recycling rates as well as the availability of high-quality cullet will be critical to Anchor achieving its goal of using 40% total cullet in batch by 2030, making its products more sustainable. Anchor is committed to increasing awareness and participation rates of glass recycling by partnering with key industry trade groups, along with our customers, to offer creative solutions in the glass recycling arena. The Company supports the GPI and GRC in their efforts to educate the public, politicians, and other trade groups about the countless benefits of recycling glass produced and used by the container industry.





Waste Management

Waste disposal in US tons	2021	2022	2023	Change %	
-Recycling~	4,124	5,094	4,262	-16.3%	
-Landfill~	12,720	6,006	6,756	12.5%	
-Hazardous waste	276	321	106	-67.1%	
~Estimated for 2021, system improvement implemented mid 2022					

Anchor has identified waste management record-keeping as an opportunity for improvement. There were no protocols in place allowing for the collection of data on the recycling and landfill waste disposal metrics before the 2020 reporting year. The lack of protocols identified above does not apply to hazardous waste management. Hazardous waste at each facility is being managed in compliance with all applicable handling, storage, and recordkeeping legal requirements and is subject to oversight by regulatory authorities.

With the installation of the ceramic catalytic filter systems described above in the Air Emissions section of this report came the need to manage a new waste stream resulting from the system's dust collectors. The considerable reduction in filter dust disposal, present in hazardous waste reduction, was achieved by the various furnace engineers' diligent attention to optimizing the ceramic catalytic filter dust reuse system at each facility. The design of the reuse system is to use the filter dust material generated during the abatement process as a raw material in the furnace. This reuse further reduces the amount of raw material each facility purchases, in turn reducing Scope 3 emissions.

The reduction in hazardous waste disposal achieved through meticulous optimization of our reuse systems exemplifies Anchor's holistic approach to sustainability, emphasizing not only emission reduction but also the Company's dedication to minimizing waste, maximizing resource efficiency, and fostering a circular economy for a greener, more sustainable future.



GRI Index Table

Anchor has identified the GRI as a guiding framework to structure the yearly report on and to communicate the activities and results of the organization's sustainability programs. Anchor Glass Container Corporation has reported in accordance with the GRI standards for the period from 1 January 2023 to 31 December 2023, along with the thorough review and approval of the above report by the Anchor Senior Leadership Team. The following index provides an overview of the sustainability topics covered in this report and the specific sections where the information can be found, categorized by GRI numbers, with corresponding GRI aspects and descriptions. Aspects that are omitted from this report and the index are done based on the guidance of the materiality assessment and considerations to trade secrets, confidentiality constraints, and proprietary information of the organization.

GRI Number	Aspect	Description	Sections
102-1	Organizational Profile	Name of the Organization	Introduction, Our Commitment
102-2	Organizational Profile	Activities, Brands, Products, and Services	Introduction, Our History
102-3	Organizational Profile	Location of Headquarters	Introduction, Our History
102-4	Organizational Profile	Location of Operations	Introduction, Our History
102-5	Organizational Profile	Ownership and Legal Form	Introduction, Our History
102-6	Organizational Profile	Markets Served	Introduction, Our History
102-7	Organizational Profile	Scale of the Organization	Introduction, Our History
102-13	Organizational Profile	Membership of Associations	Introduction, Why We Choose Glass, Glass Recycling
102-16	Ethics and Integrity	Values, Principles, Standards, and Norms of Behavior	Vision, Values, Sustainable Development Principles, United Nations Sustainable Development Goals (SDGs)
102-47	Reporting Practice	List of Material Topics	Material Topics



102-54	Reporting Practice	Claims of Reporting in Accordance with the GRI Standards	Material Topics, GRI Index Table
102-55	Reporting Practice	GRI Content Index	GRI Index Table
301-2	Materials	Recycled Input Materials Used	Sustainable Procurement, Glass Recycling
302-1	Energy	Energy Consumption	Energy Consumption
303-1	Water and Effluents	Interactions with Water as a Shared Resource	Water Management
303-3	Water and Effluents	Water Withdrawal	Water Management
305-1	Emissions	Direct (Scope 1) Greenhouse Gas Emissions	Air Emissions, Greenhouse Gases
305-2	Emissions	Energy Indirect Greenhouse Gas (GHG) Emissions (Scope 2)	Air Emissions, Greenhouse Gases
305-3	Emissions	Other Indirect (Scope 3) GHG Emissions	Air Emissions, Greenhouse Gases
305-4	Emissions	GHG Emissions Intensity	Air Emissions, Greenhouse Gases
305-7	Emissions	Nitrogen Oxide (NOx), Sulfur Dioxide (SO2), Particulate Matter Emissions	Air Emissions; Sulfur Dioxide, Nitrogen Oxides, and Particulate Matter
306-2	Effluents and Waste	Management of Significant Waste-related Impacts	Waste Management
306-3	Effluents and Waste	Waste Generated	Waste Management
306-4	Effluents and Waste	Waste Diverted from Disposal	Waste Management
306-5	Effluents and Waste	Waste Directed to Disposal	Waste Management
412-2	Human Rights Assessment	Employee Training in Human Rights Policies and Procedures	Sustainable Procurement, Supplier Audits

